



100% PARA ARAMID SEWING THREAD

Fire Safe P-Aramid®

Durak Fire Safe P-Aramid is a sewing thread that has a permanent flame retardant feature. DURAK Fire safe P-Aramid®, which is presented in various thickness alternatives, is a product made of 100% staple spun para aramid filament that provides high resistant up to 500 °C. Special finishing processes that increase sewing performance ensure a perfect sewing appearance with its regular structure and optimum hairiness level.



Product Properties

- Shows superior sewing properties against impacts in protective clothing with its low elongation and high strength values.
- Specially developed to meet heat safety standards in many industries such as aviation, automotive and insulation.
- ◆ Tested and certified according to EN ISO 15025 non-flammability standard.
- Excellent resistance to flame, heat and electric sparks.





Areas of Use

- Military Protective Clothing
- Filters
- Safety Footwear
- Flame Retardant Safety Workwear
- **3** Tape-Edge Applications
- Thermal Insulation
- Protective Gloves
- Firefighter Apparel



Physical and Chemical Properties

- Soluble at 500°C, when it's removed from the heat source,
 flames will extinguish immediately instead of spreading
- UV resistance is quite low. It suffers loss of color and tenacity when exposed to sunlight for a long time.
- If exposed to UV rays for 40-60 weeks,
 it may lose about 50% of its strength.
- High resistance to lubricants and bleaches.
- Good abrasion resistance.
- Para Aramid should not be exposed to UV rays.

Presentation

DURAK Fire Safe P-Aramid is offered in various meter sizes and thicknesses.

Storage Conditions

Must be stored in a place away from heat, sunlight, humidity and in black bags.

Color Fastness

| Washing fastness at 95°C | ISO 105 C06 | Min. 3 |
|--------------------------|-------------|--------|
| Friction fastness | ISO 105 X12 | Min. 3 |





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Thickness and Strength Chart

| Tkt No. | Nominal Tex | Strength CN | Elongation % | Needle Size (Nm) |
|---------|----------------|----------------|-----------------|---------------------|
| 30/1 | 19 | 1.300 | 2 - 5 | * |
| 16/2 | 70 | 5.000 | 2 - 8 | * |
| 50 | 60 | 4.800 | 3 - 6 | 90 - 110 |
| 70 | 40 | 3.000 | 3 - 6 | 75 - 90 |

